

ISO Property | LOTTE Advanced Materials

starex [®]	Grade	SR-0320 K
	Resin Type	ABS

Heat Resistance, E&E, Automotive

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.06
Water Absorption	ISO 62	23°C	%	0.3
Melt Flow Index	ISO 1133	220°C, 10kg	g/10min	9
Mold Shrinkage(MD)	ISO 294-4	Flow at 2mm(MD)	%	0.4-0.7
Mold Shrinkage(TD)	ISO 294-4	X-Flow at 2mm(TD)	%	0.4-0.7
Mechanical				
Tensile Strength at Yield	ISO 527	50mm/min	MPa	48
Tensile Strain at break	ISO 527	50mm/min	%	36
Tensile Modulus	ISO 527	50mm/min	MPa	-
Tensile Strength at Break	ISO 527	2mm/min	MPa	-
Flexural Strength	ISO 178	2mm/min	MPa	76
Flexural Modulus	ISO 178	2mm/min	MPa	2450
Izod Impact Strength (notched)	ISO 180 1A	at 23°C, 4mm	KJ/m ²	17
Charpy Impact Strength (V-notched)	ISO 179 1eA	at 23°C, 4mm	KJ/m ²	15
Rockwell Hardness	ISO 2039-2	R-scale	-	110
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	°C	86
Heat Deflection Temperature(Unannealed)	ISO 75-2	0.45MPa, 4.0mm	°C	100
Heat Deflection Temperature(Annealing)	ISO 75-2	1.8MPa, 4.0mm	°C	105
Heat Deflection Temperature(Annealing)	ISO 75-2	0.45MPa, 4.0mm	°C	108
VICAT Softening Temperature	ISO 306	B/50	°C	106
VICAT Softening Temperature	ISO 306	B/120	°C	109

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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